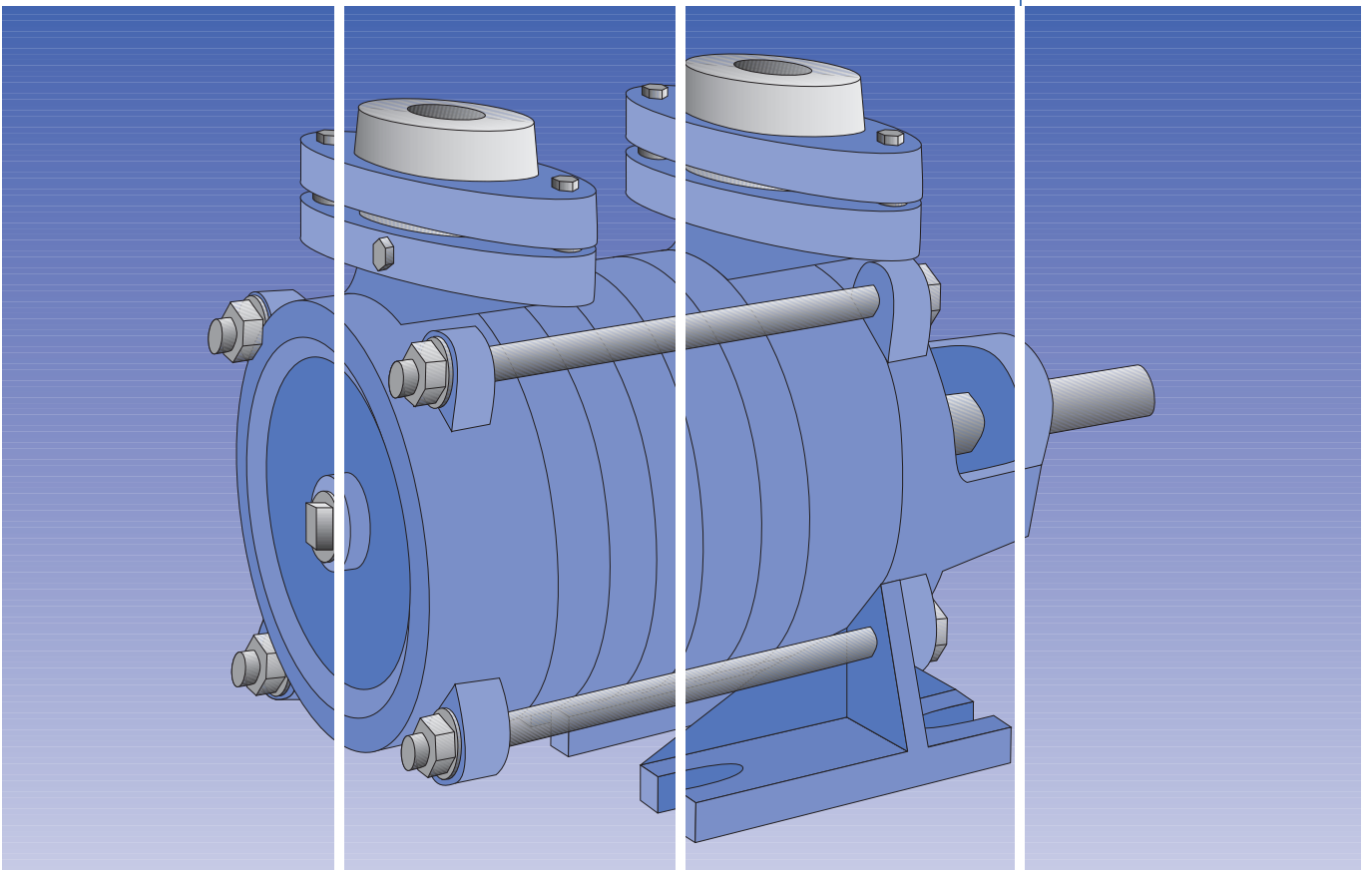


Side channel pumps PN 16

Self-priming centrifugal pumps

SOH - SOHB



Technical description

Operating data

Nominal diameter:	1" - 1 1/2"
Flow rate:	0.3 - 7.5 m ³ /h
Pump head:	5 - 155 m
Speed:	up to 1800 rpm
Temperature:	-20 to +120° C
Design pressure:	16 bar
Viscosity:	0.3 to 230 mPas
Gas content:	up to 50%
Max. motor output:	5.5 kW
Direction of rotation:	right (clockwise)

Design

Horizontal, transversely divided, self-priming, gas-entraining, side-channel pump - single-stage or multistage. SOH in base-plate construction - SOHB in bloc design.

Fields of application

The pumps can be used wherever a **self-priming** pump is required.

Clear or cloudy **liquids** of all types can be pumped, provided that they **contain no abrasives**.

The pumps are also used for **boosting pressure**.

Industries

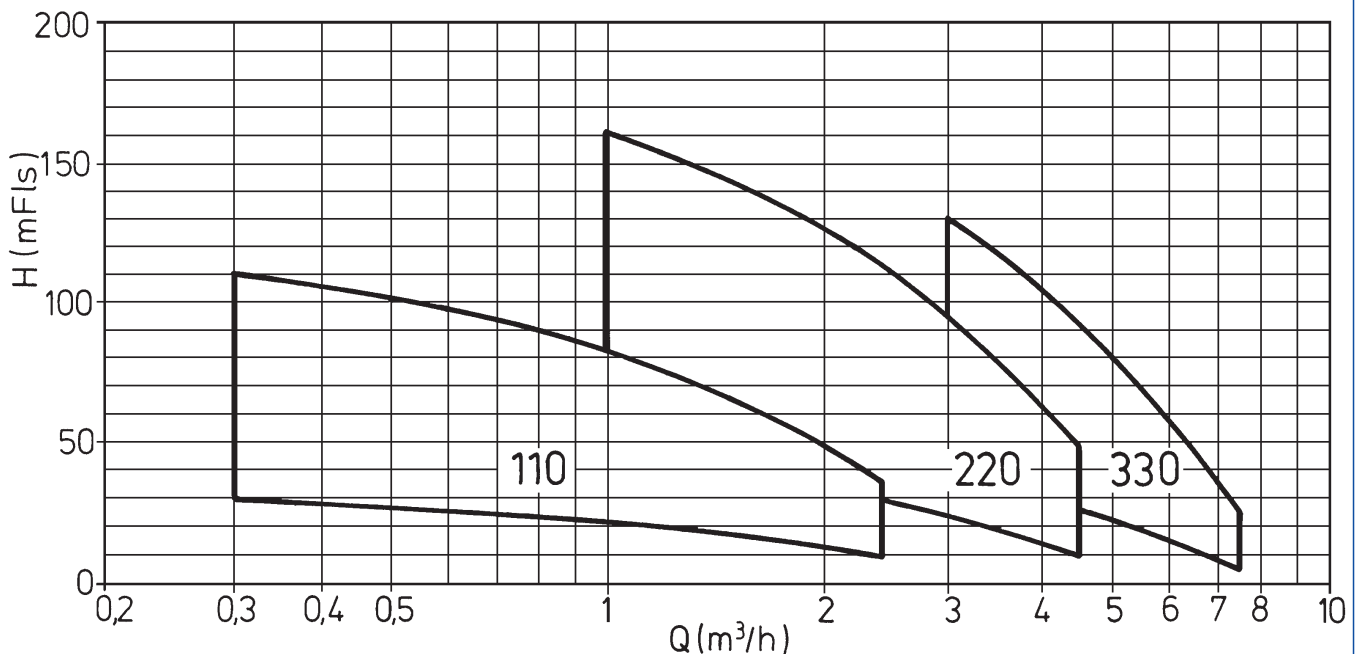
- Apparatus engineering
- Chemical and petrochemical industries
- Process engineering
- Mechanical engineering
- Ship-building
- Agriculture and domestic engineering through to
- Irrigation
- Watering and drainage

Media pumped:

- Distillate
- Distilled water
- Fuel oil
- Boiler feed water
- Hydrocarbons
- Fuels
- Alkalis
- Solvents
- Acids
- Lubricants
- Drinking water

Characteristics

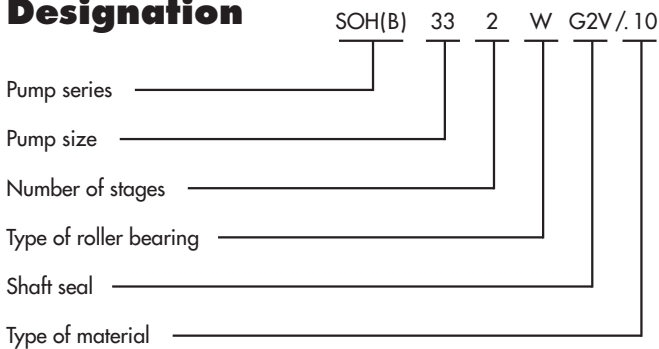
n = 1450 rpm (50 Hz)



Pumping capacity, power consumption, NPSH

see the individual characteristic curves (available on request)

Designation



Design features

Casing

Both the suction and discharge casings and the suction and discharge stage casings are divided transversely.

The casing and individual casing sections are sealed with respect to one another by gaskets.

Impellers

Open, star-shaped impellers. Compensation for axial thrust through relief holes. Can be moved axially on the shaft. The impeller diameter cannot be changed.

Shaft

The particularly rigid stainless steel shaft ensures trouble-free operation in all load phases.

Socket position

The suction and discharge casings are directed vertically upwards. The suction casing is usually located on the drive side. (If the pump turns anti-clockwise, then the discharge casing is on the drive side).

Bearings

On the drive side, the shaft turns in a greased, single-channel grooved ball bearing conforming to DIN 625. This is packed with grease at the factory for approximately 10,000 operating

hours. On the impeller side, the shaft turns in a stable carbon bearing which is lubricated by the pumped liquid. In addition, all intermediate stages are mounted in carbon bearing bushes.

Connections

The suction and discharge connections of each pump are of the same nominal diameter.

The connections have oval flanges for a design pressure of PN 16. The counter flanges are supplied with the pump.

Other flanged connection dimensions and other flange designs are not available. (If you require other flanges, then you should consider the SRZ pump for a design pressure of PN 40).

Shaft seals

A mechanical seal is used as standard. This is a single-acting seal which is not cooled or pressure-balanced and has no crossover pipe (see ill. 1)

G2:

for pumping pressures < 10 bar in accordance with SERO works standards

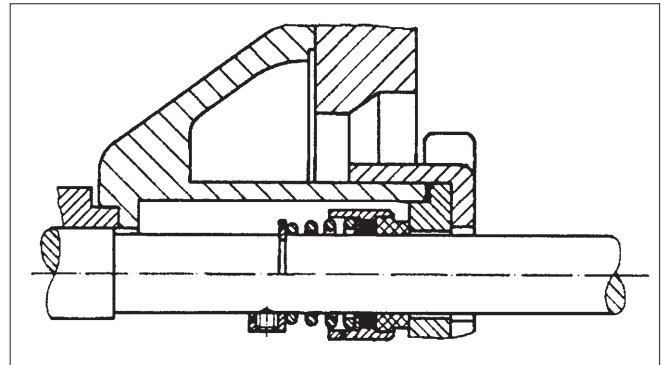
G11:

for pumping pressures < 16 bar in accordance with DIN 24 960

Overview of the materials used: see page 5

Pump sizes

Pump size	Number of stages			
	1	2	3	4
110	x	x	x	x
220	x	x	x	x
330	x	x	x	x



ill. 1

Accessories

Drive

Fan-cooled IEC three-phase AC squirrel-cage motor

Winding:

up to 3 kW: 220-240V/
380-420V

4 kW or higher: 380-420V/
660-725V

Model: B3 for SOH
B14 for SOHB

Type of protection: IP 55/IP 54

Temperature class: F

Operating mode:

Continuous operation S1

Coupling

Flexible coupling without spacer sleeve

Protection against accidental contact

Coupling guard conforming to EN 294

Base plate (for SOH)

Welded profiled steel or cast iron of torsionally-rigid design

Paint

Standard paint: RAL 5002 blue. Other paints available upon request.

Acceptance tests

The operating point is guaranteed with the following tolerance:

Pump head H: ± 10 %

Flow rate Q: ± 10 %

Power consumption P: + 14 %

Acceptance tests to DIN EN ISO 9906 (1 operating point) can be carried out upon request.

Maximum test pressure:

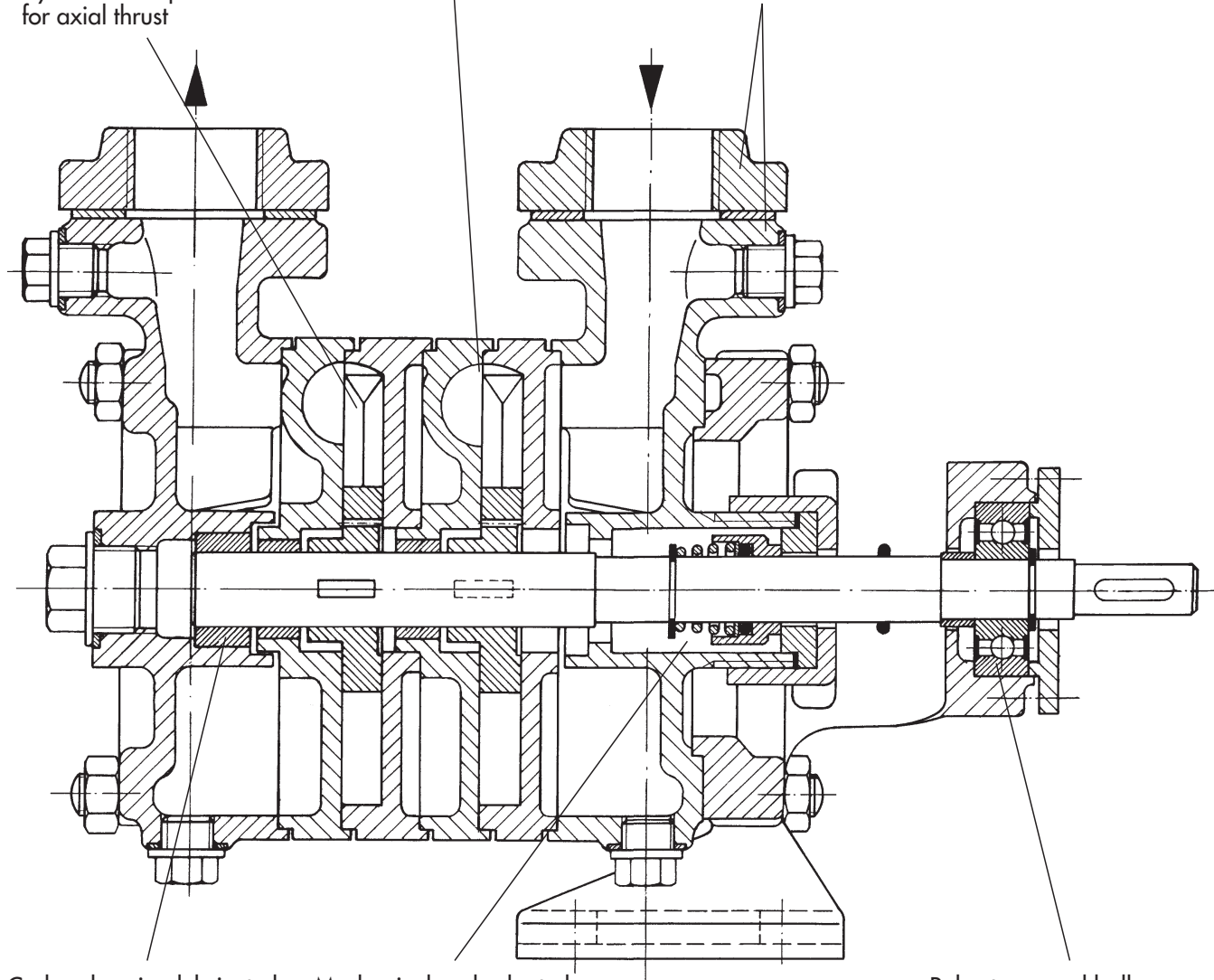
1.3 x maximum admissible pump discharge pressure.

Benefits

Open impellers guarantee a high self-priming capability
- Hydraulic compensation for axial thrust

Side channel stage enables gases to be entrained

Oval flange PN 16; counter flange with internal thread



Carbon bearing lubricated by the pumped liquid, high operational safety, free from locking

Mechanical seal adapted to the requirements of the intended application

Robust grooved ball bearing, permanent grease lubrication, maintenance-free

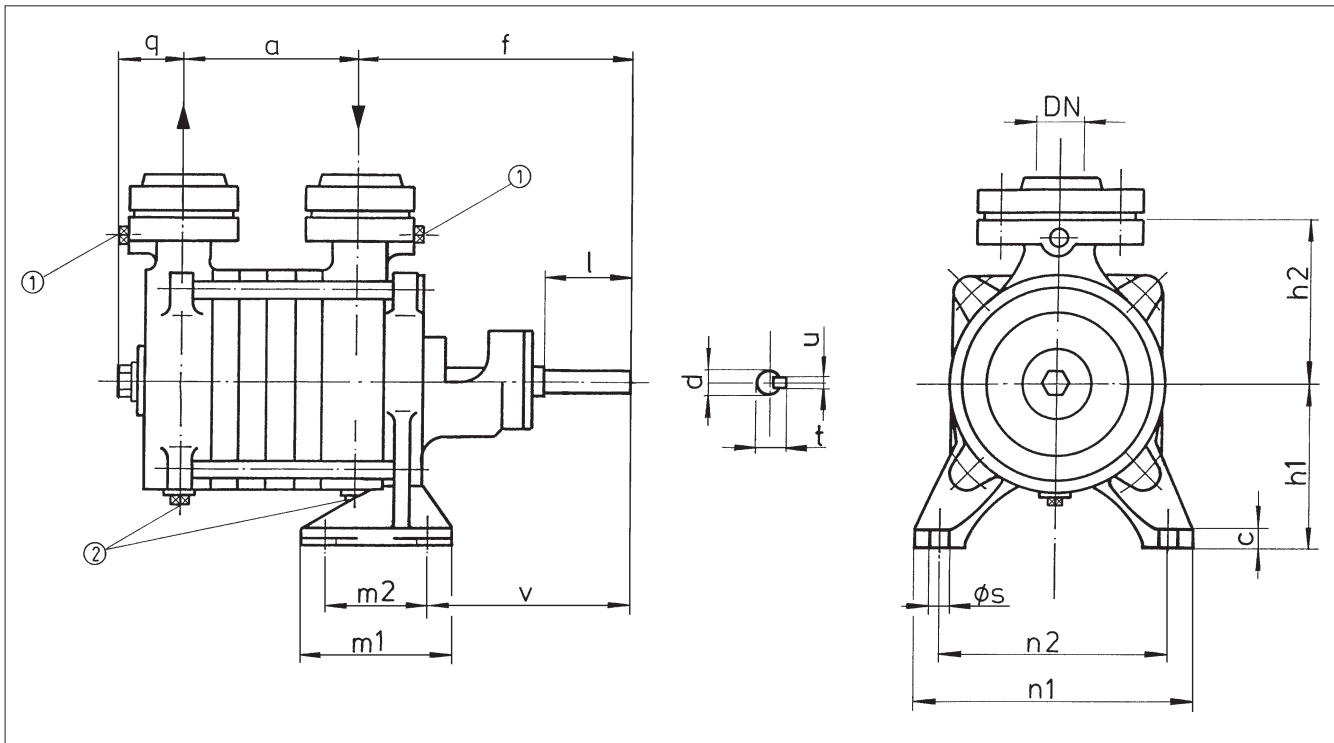
Materials

Pump material	Material code 10	Material code 12	Material code 32
Suction casing	cast iron GG	cast iron GG	stainless steel 1.4408
Discharge casing	cast iron GG	cast iron GG	stainless steel 1.4408
Stage casing	cast iron GG	cast iron GG	stainless steel 1.4470
Side Channel casing	cast iron GG	cast iron GG	stainless steel 1.4470
Shaft	1.4021	1.4021	stainless steel 1.4571
Impeller	Brass CuZn40Al1	stainless steel 1.4059	stainless steel 1.4581
Bearing bracket	cast iron GG	cast iron GG	cast iron GG
Bearing bush	bronze	carbon	carbon
Counter flange	cast iron GG	cast iron GG	stainless steel 1.4581
Connection bolt	steel	steel	steel

Material of shaft steel	<u>G2V</u>	<u>G11E</u>	<u>G11V</u>	<u>G11T</u>
Seal face	carbon	carbon	carbon	carbon
stationary seat	SiC	SiC	SiC	SiC
O-ring seal	Viton	EP	Viton	TTV ×
other metal parts	1.4571	1.4571	1.4571	1.4571

TTV × = viton double coated PTFE

Dimensions SOH



① connection for manometer R $\frac{1}{4}$ "

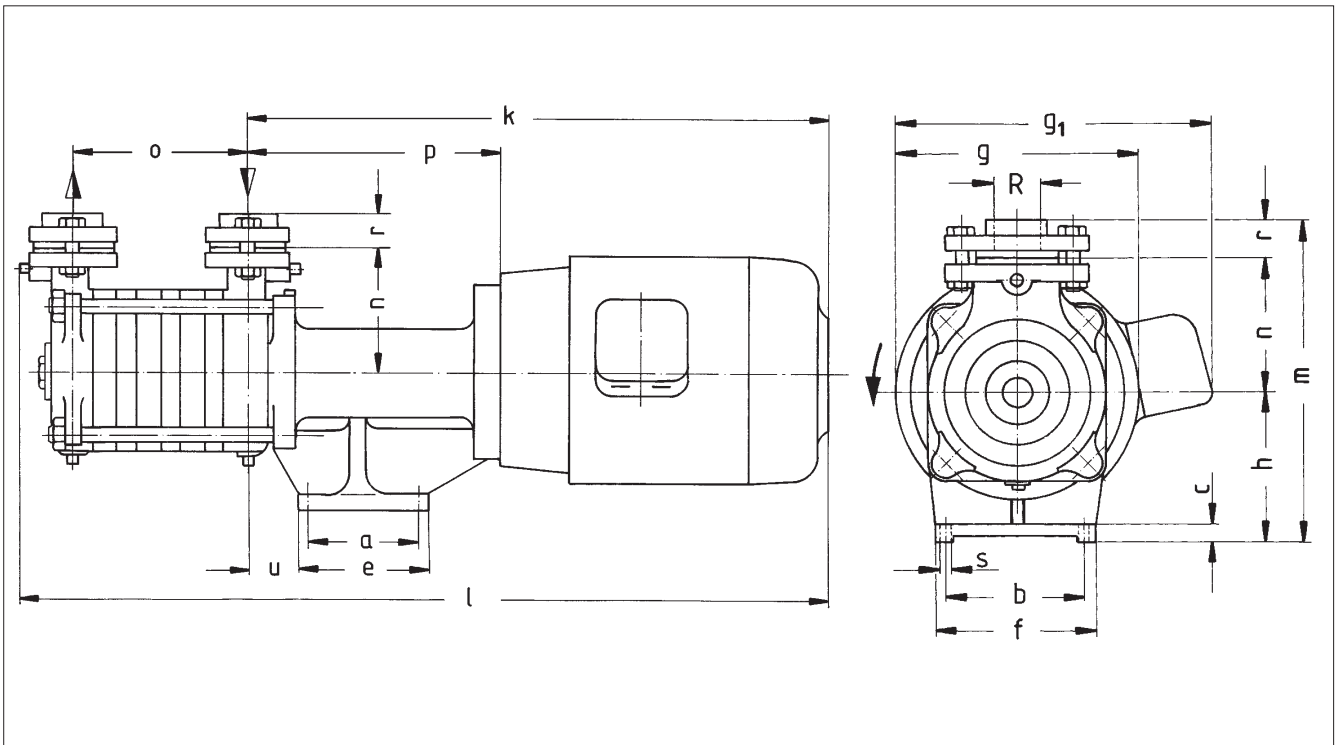
② connection for drain R $\frac{1}{4}$ "

in mm

SOH	DN ₁ DN ₂	a	c	d k ₆	f	h ₁	h ₂	l	m ₁	m ₂	n ₁	n ₂	q	s	t	u	v
111	R1 ¹⁾	78	12	12	154	90	90	39	80	50	150	120	45	13	13,8	4	136
112		112															
113		146															
114		180															
221	R1 $\frac{1}{4}$ ¹⁾	83	12	16	178	112	112	51	106	70	195	160	50	14	18	5	128
222		123															
223		163															
224		203															
331	R1 $\frac{1}{2}$ ¹⁾	83	12	16	178	112	112	51	106	70	195	160	50	14	18	5	128
332		123															
333		163															
334		203															

¹⁾ R = DIN 259

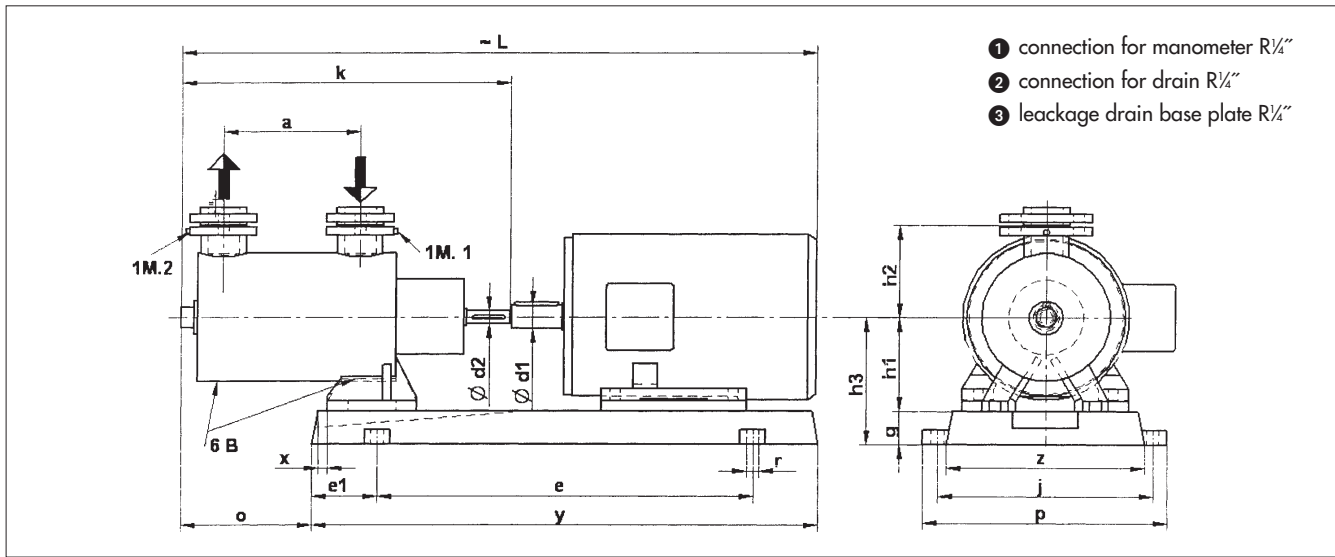
Dimensions SOHB



mm

pump	kW	motor type	Latern model	coupling	sizes		h	k	l	m	n	o	p	r	u	R	a	b	c	e	f	s
					g	g ₁																
111	0,37	71	1564 A	58	143	186	97	368	488	208	90	78	167	21	27	1"	70	70	12	110	100	14
	0,55	80	1564 B	58	160	203		404	524			78	177									
112	0,55	80	1564 B	58	160	203	97	404	558	208	90	112	177	21	27	1"	70	70	12	110	100	14
	0,75	80	1564 B	58	160	203		404	558			112	177									
	1,10	90 S	1565 A	68	176	227		431	585			112	187									
113	1,10	90 S	1565 A	68	176	227	97	431	619	208	90	146	187	21	27	1"	70	70	12	110	100	14
	1,50	90 L	1565 A	68	176	227		456	644			146	187									
114	1,10	90 S	1565 A	68	176	227	97	431	653	208	90	180	187	21	27	1"	70	70	12	110	100	14
	1,50	90 L	1565 A	68	176	219		456	678			180	187									
221	0,75	80	1566 A	58	160	203	124	430	562	261	110	84	203	27	42	1 1/2"	90	90	14	120	120	14
	1,10	90 S	1566 B	68	176	227		457	589			84	213									
222	1,50	90 L	1566 B	68	176	227	124	482	654	261	110	124	213	27	42	1 1/2"	90	90	14	120	120	14
	2,20	100 L	1567 B	80	196	254		526	698			124	223									
	3,00	100 L	1567 B	80	196	254		526	698			124	223									
223	2,20	100 L	1567 B	80	196	254	124	526	738	261	110	164	223	27	42	1 1/2"	90	90	14	120	120	14
	3,00	100 L	1567 B	80	196	254		526	738			164	223									
224	3,00	100 L	1567 B	80	196	254	124	526	778	261	110	204	223	27	42	1 1/2"	90	90	14	120	120	14
	4,00	112 M	1567 B	80	220	277		543	795			204	223									
331	1,10	90 S	1566 B	68	176	227	124	457	589	264	110	84	213	30	42	1 1/2"	90	90	14	120	120	14
	1,50	90 L	1566 B	68	176	227		482	614			84	213									
332	1,50	90 L	1566 B	68	176	227	124	482	654	264	110	124	213	30	42	1 1/2"	90	90	14	120	120	14
	2,20	100 L	1567 B	80	196	254		526	689			124	223									
	3,00	100 L	1567 B	80	196	254		526	689			124	223									
333	2,20	100 L	1567 B	80	196	254	124	526	738	264	110	164	223	30	42	1 1/2"	90	90	14	120	120	14
	3,00	100 L	1567 B	80	196	254		526	738			164	223									
	4,00	112 M	1567 B	80	220	277		543	755			164	223									
334	3,00	100 L	1567 B	80	196	254	124	526	778	264	110	204	223	30	42	1 1/2"	90	90	14	120	120	14
	4,00	112 M	1567 B	80	220	277		543	795			204	223									

Installation plan SOH



SOH	Motor IP55 1450 1/min kW	coupling size	coupling	base plate	DN ₁ DN ₂ 1)	a	b	d ₁	d ₂	e	e ₁	g	h ₁	h ₂	h ₃	j	k	-L	o	p	r	x	y	z	stone bolt
111	0,37 0,55	71 80	58 58	179 179	R 1"	78	10	14 19	12	355	73	40	90	90	130	245	277	515 551	56	274	15	10	500	220	M12x200
112	0,55 0,75 1,1 1,5	80 80 90 S 90 L	58 58 68 68	179 179 179 179	R 1"	112	10	19 19 24 24	12	355	73	40	90	90	130	245	311	585 585 608 633	90	274	15	10	500	220	M12x200
113	0,75 1,1 1,5	80 90 S 90 L	58 68 68	179 179 180	R 1"	146	10	19 24 24	12	355 355 445	73 73 78	40	90	90	130	245 245 255	345	619 642 667	124	274 274 290	15	10	500 500 600	220 220 235	M12x200
114	1,1 1,5 2,2	90 S 90 L 100 L	68 68 80	179 180 180	R 1"	180	10	24 24 28	12	355 445 445	73 78 78	40	90 90 100	90	130 130 140	245 255 255	379	676 701 740	158 160 160	274 274 290	15 15 15	10 8 8	500 600 600	220 235 235	M12x200
221	0,55 0,75 1,1 1,5	80 80 90 S 90 L	58 58 68 68	179 179 180 180	R 1 1/4"	83	10	19	16	355 355 445 445	73 73 78 78	40	112	112	152	245 245 255 255	311	585 585 608 633	75 75 77 77	274 274 290 290	15 15 15 15	10 10 8 8	500 500 600 600	220 220 235 235	M12x200
222	1,1 1,5 2,2	90 L 90 L 100 L	68 68 80	180	R 1 1/4"	123	10	24 24 28	16	445	78	40	112	112	152	255	351	648 673 714	117	290	15	8	600	235	M12x200
223	1,5 2,2 3 4	90 L 100 L 100 L 112 M	68 80 80 80	180	R 1 1/4"	163	10	24 28 28 28	16	445	78	40	112	112	152	255	391	713 754 754 835	157	290	15	8	600	235	M12x200
224	2,2 3 4 5,5	100 L 100 L 112 M 132 S	80 80 80 95	180 180 180 181	R 1 1/4"	203	10	28 28 28 38	16	445 445 445 550	78 78 78 90	40 40 40 45	112 112 112 132	112	152 152 152 177	255 255 255 305	431	794 794 875 901	197	290 290 290 340	15	8	600 600 600 730	235 235 235 270	M12x200
331	0,75 1,1 1,5	80 90 S 90 L	58 68 68	179 180 180	R 1 1/2"	83	10	19 24 24	16	355 445 445	73 78 78	40	112	112	152	245 255 255	311	585 608 633	77	274 290 290	15	10 8 8	500 600 600	220 235 235	M12x200
332	1,1 1,5 2,2 3	90 S 90 L 100 L 100 L	68 68 80 80	180	R 1 1/2"	123	10	24 24 28 28	16	445	78	40	112	112	152	255	351	648 673 714 714	117	290	15	8	600	235	M12x200
333	2,2 3 4	100 L 100 L 112 M	80	180	R 1 1/2"	163	10	28	16	445	78	40	112	112	152	255	391	754 754 835	157	290	15	8	600	235	M12x200
334	3 4 5,5	100 L 112 M 132 S	80 80 95	180 180 181	R 1 1/2"	203	10	28 28 38	16	445 445 550	78 78 90	40 40 45	112 112 132	112	152 152 177	255 255 305	431	794 875 901	197	290 290 340	15	8	600 600 730	235 235 270	M12x200

1) R = DIN 259



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