# SPANDARD Pump, Inc.





# Industrial Pumps & Metering Systems

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# MARKETS

**Automotive** 

**Chemical Packaging** 

**Plating** 

**Semi-Conductor** 

**Waste Water Treatment** 

**Pharmaceutical** 

**Agriculture** 

**Petroleum** 









# **Applications**

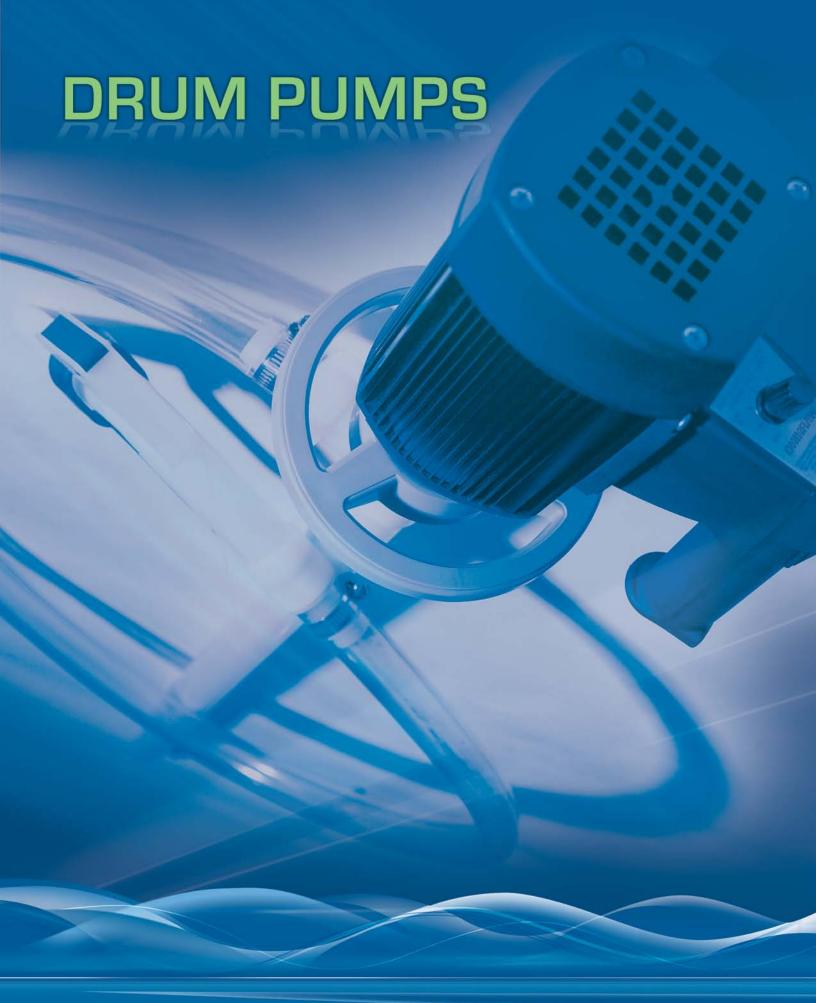












# **Pump Packages**



#### Pump Package 1 | Water Treatment Chemicals

Engineered to transfer corrosive chemicals associated with the Water Treatment industry. Common applications include: Sodium Hypochlorite, Potassium Hydroxide and Sodium Bromide.

Motor type: SP-280P-V or SP-280P-2-V

Pump Assembly: CPVC

Pump length: 39" (1000 mm) or 47" (1200 mm) Hose: 6 ft. (1,8 m), I.D. 1" (25 mm) PVC Dispensing Nozzle: 1" (25 mm), Polypropylene

Barrel Adapter: Polypropylene

Storage Bracket: Steel

Max. flow rate: 15 GPM (57 LPM) based on water

Max. pressure: 35 ft. (10,6 m)

Max. viscosity: 1500 cps (mPas)

Max. temperature: 190° F (88° C)

#### **PART NUMBER:**

39" (1000 mm) Pump length 9430 110-120V package 9431 220-240V package 47" (1200 mm) Pump length 9432 110-120V package 9433 220-240V package



#### Pump Package 2 | Acids & Alkalis

Engineered to transfer corrosive liquids. Common applications include: Hydrochloric Acid, Nitric Acid (20%), Acetic Acid and Sulfuric Acid.

Motor type: SP-280P-V or SP-280P-2-V

Pump Assembly: Polypropylene

Pump length: 39" (1000 mm) or 47" (1200 mm) Hose: 6 ft. (1,8 m), I.D. 1" (25 mm) PVC Dispensing Nozzle: 1" (25 mm), Polypropylene

Barrel Adapter: Polypropylene

Storage Bracket: Steel

Max. flow rate: 15 GPM (57 LPM) based on water

Max. pressure: 35 ft. (10,6 m)
Max. viscosity: 1500 cps (mPas)
Max. temperature: 130° F (55° C)

#### PART NUMBER:

39" (1000 mm) Pump length 9400 110-120V package 9401 220-240V package 47" (1200 mm) Pump length 9402 110-120V package 9403 220-240V package



#### Pump Package 3 | Concentrated Acids & Alkalis

Engineered to transfer very concentrated and extremely aggressive liquids. Common applications include: Sulfuric Acid 66 Baumé, Propionic Acid, Concentrated Nitric (98%) and Hydrofluoric Acid.

Motor type: SP-ENC-V or SP-ENC-2-V

Pump Assembly: PVDF (Kynar®)

Pump length: 39" (1000 mm) or 47" (1200 mm)

Hose: 6 ft. (1,8 m), I.D. 1" (25 mm) Goodyear® Viper 16™

Dispensing Nozzle: 1" (25 mm), PVDF Barrel Adapter: Polypropylene

Storage Bracket: Steel

Max. flow rate: 17.5 GPM (66 LPM) based on water

Max. pressure: 35 ft. (10,6 m)

Max. viscosity: 1500 cps (mPas)

Max. temperature: 175° F (80° C)

#### **PART NUMBER:**

39" (1000 mm) Pump length
9420 110-120V package
9421 220-240V package
47" (1200 mm) Pump length
9422 110-120V package
9423 220-240V package

# Pump Packages Continued



#### Pump Package 4 | Acids & Alkalis Measurement

Unique design allows users to safely measure and transfer corrosive liquids. Common applications include: Hydrochloric Acid, Nitric Acid (20%), Acetic Acid and Sulfuric Acid.

Motor type: SP-280P-V or SP-280P-2-V

Pump Assembly: Polypropylene

Pump length: 39" (1000 mm) or 47" (1200 mm)
Hose: 6 ft. (1,8 m), I.D. 1" (25 mm) PVC
Dispensing Nozzle: 1" (25 mm), Polypropylene
Flow Meter: Digital / Polypropylene totalizer

Barrel Adapter: Polypropylene

Storage Bracket: Steel

Max flow rate: 13.5 GPM (51 LPM) based on water

Max. pressure: 35 ft. (10,6 m)

Max. viscosity: 300 cps (mPas)

Max. temperature: 130° F (55° C)

#### **PART NUMBER:**

39" (1000 mm) Pump length 9500 110-120V package 9501 220-240V package 47" (1200 mm) Pump length 9502 110-120V package 9503 220-240V package



#### Pump Package 5 | Concentrated Acids & Alkalis Measurement

Unique design allows operators to safely measure and transfer concentrated and very aggressive liquids. Common applications include: Sulfuric Acid 66 Baumé, Propionic Acid, Concentrated Nitric (98%) and Hydrofluoric Acid.

Motor type: SP-ENC-V or SP-ENC-2-V

Pump Assembly: PVDF (Kynar®)

Pump length: 39" (1000 mm) or 47" (1200 mm)

Hose: 6 ft. (1,8 m), I.D. 1" (25 mm) Goodyear® Viper 16™

Dispensing Nozzle: 1" (25 mm), PVDF Flow Meter: Digital / PVDF totalizer

Barrel Adapter: Polypropylene

Storage Bracket: Steel

Max. flow rate: 16 GPM (61 LPM) based on water

Max. pressure: 35 ft. (10,6 m)

Max. viscosity: 300 cps (mPas)

Max. temperature: 175° F (80° C)

#### PART NUMBER:

39" (1000 mm) Pump length 9510 110-120V package 9511 220-240V package 47" (1200 mm) Pump length 9512 110-120V package

9513 220-240V package



#### Pump Package 6 | Light Oils

Engineered to transfer light oils and suitable chemicals. Applications include: light machining oils, transmission fluid, etc.

Motor type: SP-280P-V or SP-280P-2-V

Pump Assembly: SS 316

Pump length: 39" (1000 mm) or 47" (1200 mm) Hose: 6 ft. (1,8 m), I.D. 1" (25 mm) PVC

Dispensing Nozzle: 1" (25 mm), Aluminum Barrel Adapter: Stainless Steel

Storage Bracket: Steel

Max. flow rate: 22 GPM (83 LPM) based on water

Max. pressure: 35 ft. (10,6 m)
Max. viscosity: 1500 cps (mPas)
Max. temperature: 175° F (80° C)

#### **PART NUMBER:**

39" (1000 mm) Pump length9410110-120V package9411220-240V package47" (1200 mm) Pump length9412110-120V package9413220-240V package



# **Drum Pump Motors**

#### SP-280P Series

**SP-ENC Series** 







MODEL	<b>ENCLOSURE</b>	POWER	WATT	V.S.D.	lbs	(kg)	
SP-280P	Open Drip Proof (IP44)	110-120V/1/50-60Hz	825	No	9.0	(4,0)	
SP-280P-V	Open Drip Proof (IP44)	110-120V/1/50-60Hz	825	Yes	9.0	(4,0)	
SP-280P-2	Open Drip Proof (IP44)	220-240V/1/50-60Hz	825	No	9.0	(4,0)	
SP-280P-2-V	Open Drip Proof (IP44)	220-240V/1/50-60Hz	825	Yes	9.0	(4.0)	



Warning: Not suitable for pumping flammable or combustible liquids. NOTE: V.S.D. = Variable Speed Drive





					SHIPPING WT
MODEL	<b>ENCLOSURE</b>	POWER	WATT	V.S.D.	lbs (kg)
SP-ENC	TEFC (IP54)	110-120V/1/50-60Hz	825	No	12.7 (5,7)
SP-ENC-V	TEFC (IP54)	110-120V/1/50-60Hz	825	Yes	12.7 (5,7)
SP-ENC-2	TEFC (IP54)	220-240V/1/50-60Hz	825	No	12.7 (5,7)
SP-ENC-2-V	TEFC (IP54)	220-240V/1/50-60Hz	825	Yes	12.7 (5,7)



Warning: Not suitable for pumping flammable or combustible liquids.

NOTE: V.S.D. = Variable Speed Drive



#### SP-400-2







**SHIPPING WT** 

**ENCLOSURE** MODEL **POWER** WATT V.S.D. lbs (kg) SP-400-2 **Explosion Proof** 220-240V/1/50-60Hz 550 No 24 (11)

ATEX Certification: DEMKO 04 ATEX 136195X II 2 G EEx de IIA T6



See warning at bottom of page. NOTE: V.S.D. = Variable Speed Drive



**SHIPPING WT** lbs (kg) 2.7 lbs (1,2 kg)



#### SP-A1

	MAXIMUM			
MODEL	CONSUMPTION	<b>INLET PRESSURE</b>	OUTPUT	
SP-A1	22 CFM @ 90 psi	100 psi	1/2 HP	
	10.4 L/sec @ 6.2 bar	6 8 bar	370 W	





#### **SP-A2 Series**

		MAXIMUM		SHIPPING WT
MODEL	CONSUMPTION	<b>INLET PRESSURE</b>	OUTPUT	lbs (kg)
SP-A2	28 CFM @ 90 psi	100 psi	3/4 HP	3.4 lbs
	13.2 L/sec @ 6,2 bar	6,8 bar	560 W	(1,5 kg)
SP-A2L	28 CFM @ 90 psi	100 psi	3/4 HP	3.4 lbs
(trigger lock)	13.2 L/sec @ 6.2 bar	6.8 bar	560 W	(1.5 kg)

# **PVDF Series**

**STANDARD's PVDF** pump tube is engineered for transferring highly concentrated and aggressive liquids. Robust PVDF offers excellent durability and chemical resistance.

#### **Common Applications**

- Concentrated Nitric Acid
- Sulfuric Acid-66 Baume
- Sodium Hypochlorite
- Hydrofluoric Acid
- Propionic Acid
- Searic Acid

#### **Technical Specifications**

Wetted Parts: PVDF, Carbon, Hastelloy

Maximum Viscosity: 1500 cps (mPas) (SP-280P, SP-ENC)

750 cps (mPas) (SP-A2, SP-400)

450 cps (mPas) (SP-A1)

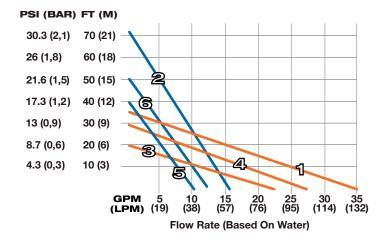
**Discharge Options:** 1" (25 mm) /.75" (19 mm) Hose Barb

Pump Design: Seal-less / Centrifugal

Maximum Specific Gravity: 1.8

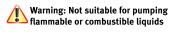
**Maximum Temperature:** 175° F (80° C)

TUBE		IMMERSION		
MODEL	ASSEMBLY	LENGTH	SHAFT	IMPELLER
SP-PVDF-27	PVDF	27" (700 mm)	Hastelloy	High Volume
SP-PVDF-39	PVDF	39" (1000 mm)	Hastelloy	High Volume
SP-PVDF-47	PVDF	47" (1200 mm)	Hastelloy	High Volume
SP-PVDF-50	PVDF	50" (1270 mm)	Hastelloy	High Volume
SP-PVDF-60	PVDF	60" (1500 mm)	Hastelloy	High Volume
SP-PVDF-72	PVDF	72" (1800 mm)	Hastelloy	High Volume
SP-PVDF-HH-27	PVDF	27" (700 mm)	Hastelloy	High Pressure
SP-PVDF-HH-39	PVDF	39" (1000 mm)	Hastelloy	High Pressure
SP-PVDF-HH-47	PVDF	47" (1200 mm)	Hastelloy	High Pressure
SP-PVDF-HH-50	PVDF	50" (1270 mm)	Hastelloy	High Pressure
SP-PVDF-HH-60	PVDF	60" (1500 mm)	Hastelloy	High Pressure
SP-PVDF-HH-72	PVDF	72" (1800 mm)	Hastelloy	High Pressure

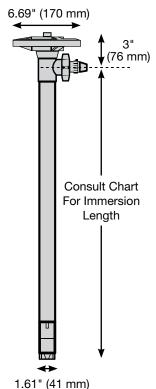


#### KEY:

- 1 SP-280P, SP-ENC / High Volume Tube
- 2 SP-280P, SP-ENC / High Pressure Tube
- 3 SP-A1 / High Volume Tube
- 4 SP-A2, SP-400 / High Volume Tube
- 5 SP-A1 / High Pressure Tube
- 6 SP-A2, SP-400 / High Pressure Tube







# **CPVC Series**

**STANDARD's CPVC** pump tube is engineered for transferring corrosive chemicals commonly used in the Water Treatment Industry. Robust CPVC offers excellent durability and chemical resistance.

#### **Common Applications**

- Sodium Hypochlorite
- Calcium Chloride
- Calcium Hydroxide
- Chlorinated Water
- Potassium Hydroxide
- Sodium Bromide

#### **Technical Specifications**

Wetted Parts: CPVC, Carbon, Hastelloy

Maximum Viscosity: 1500 cps (mPas) (SP-280P, SP-ENC)

750 cps (mPas) (SP-A2, SP-400)

450 cps (mPas) (SP-A1)

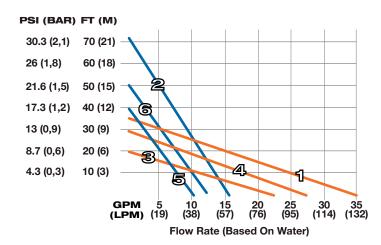
Discharge Options: 1" (25 mm) /.75" (19 mm) Hose Barb

Pump Design: Seal-less / Centrifugal

Maximum Specific Gravity: 1.8

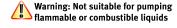
**Maximum Temperature:** 190° F (88° C)

TUBE		IMMERSION		
MODEL	ASSEMBLY	LENGTH	SHAFT	IMPELLER
SP-CPVC-27	CPVC	27" (700 mm)	Hastelloy	High Volume
SP-CPVC-39	CPVC	39" (1000 mm)	Hastelloy	High Volume
SP-CPVC-47	CPVC	47" (1200 mm)	Hastelloy	High Volume
SP-CPVC-50	CPVC	50" (1270 mm)	Hastelloy	High Volume
SP-CPVC-60	CPVC	60" (1500 mm)	Hastelloy	High Volume
SP-CPVC-72	CPVC	72" (1800 mm)	Hastelloy	High Volume
SP-CPVC-HH-27	CPVC	27" (700 mm)	Hastelloy	High Pressure
SP-CPVC-HH-39	CPVC	39" (1000 mm)	Hastelloy	High Pressure
SP-CPVC-HH-47	CPVC	47" (1200 mm)	Hastelloy	High Pressure
SP-CPVC-HH-50	CPVC	50" (1270 mm)	Hastelloy	High Pressure
SP-CPVC-HH-60	CPVC	60" (1500 mm)	Hastelloy	High Pressure
SP-CPVC-HH-72	CPVC	72" (1800 mm)	Hastelloy	High Pressure

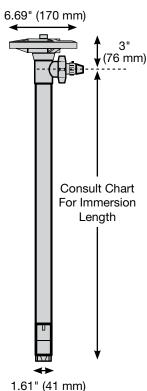


#### KEV.

- 1 SP-280P, SP-ENC / High Volume Tube
- 2 SP-280P, SP-ENC / High Pressure Tube
- 3 SP-A1 / High Volume Tube
- 4 SP-A2, SP-400 / High Volume Tube
- 5 SP-A1 / High Pressure Tube
- 6 SP-A2, SP-400 / High Pressure Tube







# Stainless Steel Series

**STANDARD's Stainless** pump tube is engineered for transferring flammable and combustible liquids as well as light oils and suitable chemicals. Robust Stainless Steel 316 offers excellent strength and durability.

#### **Common Applications**

Alcohol

Isopropyl Ether

Gasoline

Solvents

• Aqueous Ammonia

• Petroleum Products

#### Technical Specifications

Wetted Parts: 316SS, Carbon, Teflon

Maximum Viscosity: 1500 cps (mPas) (SP-280P, SP-ENC)

750 cps (mPas) (SP-A2, SP-400)

450 cps (mPas) (SP-A1)

**Discharge Options:** 1" (25 mm) /.75" (19 mm) Hose Barb

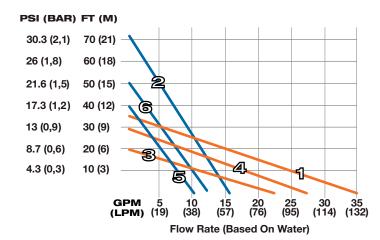
Pump Design: Seal-less / Centrifugal

Maximum Specific Gravity: 1.8

**Maximum Temperature:** 175° F (80° C)

ATEX Certification: GT-CERT 00-2009 01 X II 1/2 G c II B T4

TUBE MODEL	ASSEMBLY	IMMERSION LENGTH	SHAFT	IMPELLER
SP-SS-27	Stainless 316	27" (700 mm)	Stainless 316	High Volume
SP-SS-39	Stainless 316	39" (1000 mm)	Stainless 316	High Volume
SP-SS-47	Stainless 316	47" (1200 mm)	Stainless 316	High Volume
SP-SS-60	Stainless 316	60" (1500 mm)	Stainless 316	High Volume
SP-SS-72	Stainless 316	72" (1800 mm)	Stainless 316	High Volume
SP-SS-HH-27	Stainless 316	27" (700 mm)	Stainless 316	High Pressure
SP-SS-HH-39	Stainless 316	39" (1000 mm)	Stainless 316	High Pressure
SP-SS-HH-47	Stainless 316	47" (1200 mm)	Stainless 316	High Pressure
SP-SS-HH-60	Stainless 316	60" (1500 mm)	Stainless 316	High Pressure
SP-SS-HH-72	Stainless 316	72" (1800 mm)	Stainless 316	High Pressure



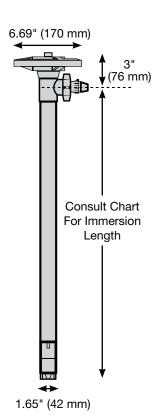
#### **(EY:**

- 1 SP-280P, SP-ENC / High Volume Tube
- 2 SP-280P, SP-ENC / High Pressure Tube
- 3 SP-A1 / High Volume Tube
- 4 SP-A2, SP-400 / High Volume Tube
- 5 SP-A1 / High Pressure Tube
- 6 SP-A2, SP-400 / High Pressure Tube



Warning: When pumping flammable or combustible liquids pump tube must be used in conjunction with an explosion proof motor.





# Polypropylene Series

**STANDARD's Polypropylene** pump tube is engineered for transferring a variety of corrosive liquids. Robust Polypropylene ensures chemical resistance against light to aggressive chemicals.

#### **Common Applications**

• Acetic Acid

• Sulfuric Acid

• Hydrochloric (20%)

• Nitric Acid (20%)

Alkalis

Ferric Chloride

#### **Technical Specifications**

**Wetted Parts:** Polypropylene, Carbon, Hastelloy **Maximum Viscosity:** 1500 cps (mPas) (SP-280P, SP-ENC)

750 cps (mPas) (SP-A2, SP-400)

450 cps (mPas) (SP-A1)

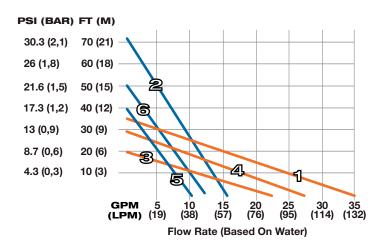
**Discharge Options:** 1" (25 mm) /.75" (19 mm) Hose Barb

Pump Design: Seal-less / Centrifugal

Maximum Specific Gravity: 1.8

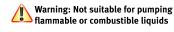
**Maximum Temperature:** 130° F (55° C)

TUBE		IMMERSION		
MODEL	ASSEMBLY	LENGTH	SHAFT	IMPELLER
SP-PP-27	Polypropylene	27" (700 mm)	Hastelloy	High Volume
SP-PP-39	Polypropylene	39" (1000 mm)	Hastelloy	High Volume
SP-PP-47	Polypropylene	47" (1200 mm)	Hastelloy	High Volume
SP-PP-50	Polypropylene	50" (1270 mm)	Hastelloy	High Volume
SP-PP-60	Polypropylene	60" (1500 mm)	Hastelloy	High Volume
SP-PP-72	Polypropylene	72" (1800 mm)	Hastelloy	High Volume
SP-PP-HH-27	Polypropylene	27" (700 mm)	Hastelloy	High Pressure
SP-PP-HH-39	Polypropylene	39" (1000 mm)	Hastelloy	High Pressure
SP-PP-HH-47	Polypropylene	47" (1200 mm)	Hastelloy	High Pressure
SP-PP-HH-50	Polypropylene	50" (1270 mm)	Hastelloy	High Pressure
SP-PP-HH-60	Polypropylene	60" (1500 mm)	Hastelloy	High Pressure
SP-PP-HH-72	Polypropylene	72" (1800 mm)	Hastelloy	High Pressure

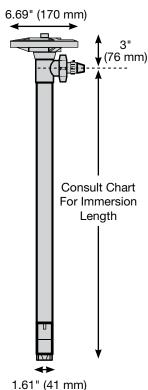


#### KEY:

- 1 SP-280P, SP-ENC / High Volume Tube
- 2 SP-280P, SP-ENC / High Pressure Tube
- 3 SP-A1 / High Volume Tube
- 4 SP-A2, SP-400 / High Volume Tube
- 5 SP-A1 / High Pressure Tube
- 6 SP-A2, SP-400 / High Pressure Tube







# High Temperature Polypropylene Series

**STANDARD's High Temperature Polypropylene (PHT)** pump tube is engineered for transferring high temperature corrosive liquids. Robust Polypropylene ensures chemical resistance and excellent heat deflection properties against light to mildly aggressive chemicals.

#### **Common Applications**

- Acetic Acid
- Sulfuric Acid
- Hydrochloric (20%)
- Nitric Acid (20%)
- Alkalies
- Ferric Chloride

#### **Technical Specifications**

Wetted Parts: Polypropylene, Carbon, Hastelloy
Maximum Viscosity: 1500 cps (mPas) (SP-280P, SP-ENC)

750 cps (mPas) (SP-A2, SP-400)

450 cps (mPas) (SP-A1)

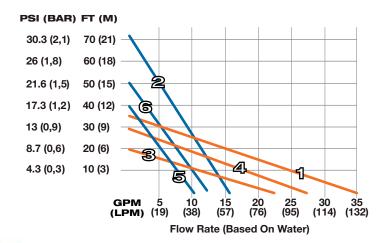
**Discharge Options:** 1" (25 mm) /.75" (19 mm) Hose Barb

Pump Design: Seal-less / Centrifugal

Maximum Specific Gravity: 1.8

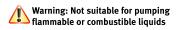
**Maximum Temperature:** 175° F (80° C)

TUBE		IMMERSION		
MODEL	ASSEMBLY	LENGTH	SHAFT	IMPELLER
SP-PHT-27	Polypropylene	27" (700 mm)	Hastelloy	High Volume
SP-PHT-39	Polypropylene	39" (1000 mm)	Hastelloy	High Volume
SP-PHT-47	Polypropylene	47" (1200 mm)	Hastelloy	High Volume
SP-PHT-50	Polypropylene	50" (1270 mm)	Hastelloy	High Volume
SP-PHT-60	Polypropylene	60" (1500 mm)	Hastelloy	High Volume
SP-PHT-72	Polypropylene	72" (1800 mm)	Hastelloy	High Volume
SP-PHT-HH-27	Polypropylene	27" (700 mm)	Hastelloy	High Pressure
SP-PHT-HH-39	Polypropylene	39" (1000 mm)	Hastelloy	High Pressure
SP-PHT-HH-47	Polypropylene	47" (1200 mm)	Hastelloy	High Pressure
SP-PHT-HH-50	Polypropylene	50" (1270 mm)	Hastelloy	High Pressure
SP-PHT-HH-60	Polypropylene	60" (1500 mm)	Hastelloy	High Pressure
SP-PHT-HH-72	Polypropylene	72" (1800 mm)	Hastelloy	High Pressure

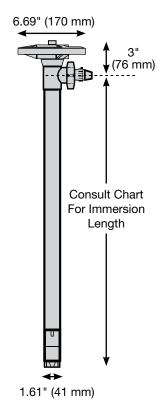


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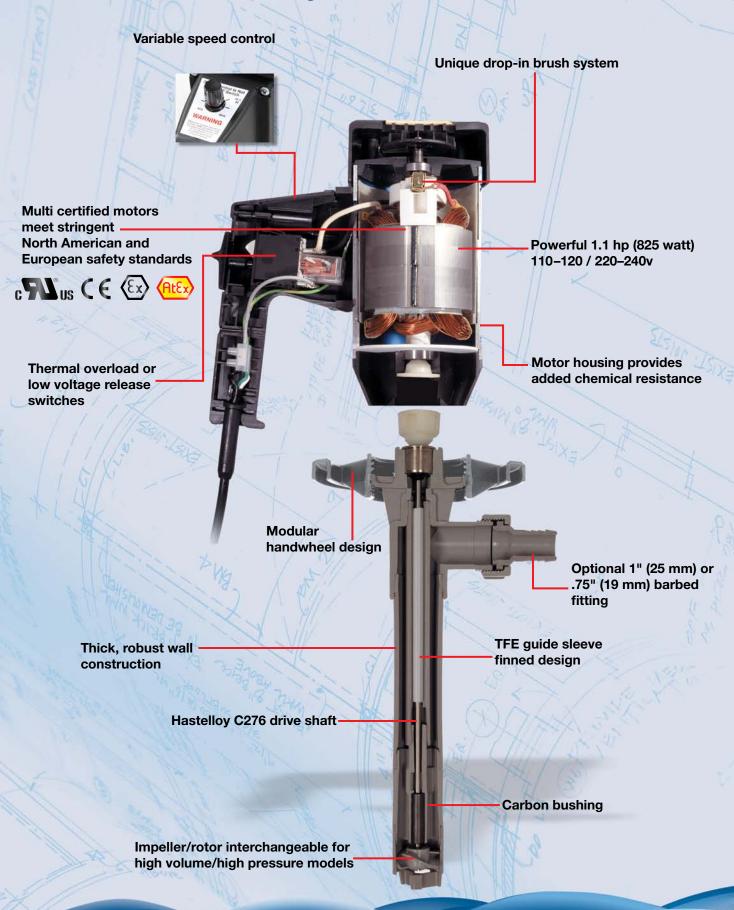
- 1 SP-280P, SP-ENC / High Volume Tube
- 2 SP-280P, SP-ENC / High Pressure Tube
- 3 SP-A1 / High Volume Tube
- 4 SP-A2, SP-400 / High Volume Tube
- 5 SP-A1 / High Pressure Tube
- 6 SP-A2, SP-400 / High Pressure Tube







# **Motor & Tube Assembly Detail**



# Accessories For Centrifugal Pumps

#### **HAND NOZZLES**

PART NUMBER	DESCRIPTION	SEAL MATERIAL	
9017	Polypropylene – 1" O.D. (25 mm) – hose barb intake	Viton	
9026	Stainless 316 – 1" O.D. (25 mm) – hose barb intake	PTFE	A
9028	PVDF – 1" O.D. (25 mm) – hose barb intake  Note: EPDM Seals are available upon request.	Viton	
9030	Aluminum – 1" O.D. (25 mm) – hose barb intake	Buna	1

#### **DISCHARGE HOSE**

PART NUMBER	DESCRIPTION	
9029	Clear PVC 1" I.D. x 1.25" O.D. (25 mm x 32 mm) Max temperature: 150°F (66°C) Max operating pressure: 30 psi (2,1 bar)	
9032	Clear Braided PVC 1" I.D. x 1.25" O.D. (25 mm x 32 mm) Max temperature: 150°F (66°C) Max operating pressure: 75 psi (5,2 bar)	
9034	Goodyear® FABCHEM™ UHMW 1" (25 mm) I.D. x 1.47 O.D. (25 mm x 37 mm) Max temperature: 150°F (66°C) Max operating pressure: 200 psi (14 bar)	HEMICAL TRANSFER H
9044	Goodyear® VIPER 16™ 1" (25 mm) I.D. x 1.45" O.D. (25 mm x 37 mm) Max temperature: 250°F (121°C) Max operating pressure: 200 psi (14 bar)	VIPER TO AUGUSTA.  NESTELESSISSESSESSESSESSESSESSESSESSESSESSESSE

®Viton is a registered trademark of DuPont Dow Elastomers.

# Accessories For Centrifugal Pumps

#### **BARREL ADAPTORS / FUME BARRIERS**

PART NUMBER DESCRIPTION

9015 Barrel Adapter – Polypropylene 2" O.D. (51mm)
 9002 Barrel Adapter – Stainless 316 2" O.D. (51mm)





9018 Fume Barrier – Polypropylene 2" (51 mm), EPDM Seal 9019 Fume Barrier – Stainless 316 2" (51 mm), EPDM Seal





#### **SUCTION STRAINERS**

PART NUMBER	MATERIAL	MESH SIZE	
9011	Polypropylene	.63"x.098" (16x2,5 mm)	
9012	Stainless 316	.58"x.051" (14,7x1,3 mm)	
9043	PVDF (Kynar®)	.63"x.098" (16x2,5 mm)	-

#### **QUICK DISCONNECT**

PART NUMBER DESCRIPTION

**125A100C Polypropylene** – 1.25" thread x 1" barb (32 mm x 25 mm)



#### **WALL BRACKET**

PART NUMBER DESCRIPTION

9006 Stainless Steel Wall Bracket Is

Recommended For Pump Storage





# SP-700SR Progressive Cavity Series

STANDARD's 700SR series pumps are engineered to transfer viscous materials from drums and ToteTanks®. The progressive cavity design delivers a continuous flow of material with little product degradation. Maximum viscosity is 25,000 cps (mPas).



#### **Common Applications**

- Polymers Resins
- Adhesives
- Oils & Greases
- Paints Varnishes

#### **Motor Drives**

# Progressive Cavity / Positive Displacement



SP-280 Series

**SP-ENC Series** 

SP-400-2

Note: Refer to pg. 8

for motor information

#### **Technical Data**

Design:

**Maximum Viscosity:** 

• 751& 752 Series

• 1851 Series

**Discharge Port:** 

**Stator Materials:** 

**Mechanical Seal:** 

**Immersion Lengths:** 

Teflon, Viton or Buna SiC/Viton/SiC 27" (700 mm)

25,000 cps (mPas)

10,000 cps (mPas)

1.5" (38 mm) Hose Barb Optional 1.25" (32 mm)

39" (1000 mm) 47" (1200 mm)

Please add 5" (127 mm) to the immersion length of pump for the 752 series pumps.

**Wetted Material:** Tube & Rotor Assembly: 316 Stainless Steel

Stator Material: Teflon, Viton, or Buna

**ODP, TEFC & Explosion Proof** 

Threaded design enables operator to

disassemble pump quickly for

cleaning, maintenance and inspection

12 GPM (45 LPM) based on water

7 GPM (26 LPM) based on water



1851 Series

**Motor Drives:** 

Fittings:

• 751& 752 Series

**Maximum Discharge Pressure:** • 751 & 1851 Series

• 752 Series **Maximum Temperature:** 

Teflon & Viton Stator

• Buna Stator

87 psi (6 bar) 174 psi (12 bar)

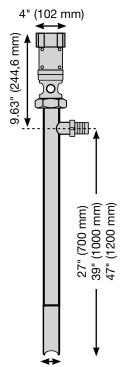
300° F (148° C) 185° F (85° C)

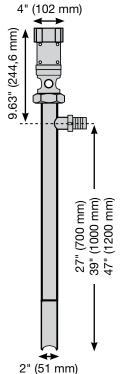
#### **Benefits**

- Easy To Clean & Maintain
- Continuous Flow
- Threaded Components
- Interchangeable Motor Drives
- Low Shearing Properties

🔼 Warning: When pumping flammable or combustible liquids pump tube must be used in conjunction with an explosion proof motor.

Note: This pump is intended for intermittent duty use only.





# SP-700DD Progressive Cavity Series

STANDARD's 700DD series pumps are engineered to transfer viscous materials from drums and ToteTanks®. The progressive cavity design delivers a continuous, smooth flow of material with little product degradation. Maximum viscosity is 100,000 cps (mPas).



6" (152 mm)

2" (51 mm)

#### **Common Applications**

- Polymers Resins
- Adhesives
- Paints
- Oils & Greases
- Varnishes

#### **Motor Drives**



TFFC **Electric Motor** 



**Pneumatic Motor** 

Note: Refer to pg. 20 for motor information

#### **Technical Data**

Design:

**Maximum Viscosity:** 

• 751& 752 Series 1851 Series

**Discharge Port:** 

Stator Materials: Mechanical Seal:

Wetted Material:

**Motor Drives:** 

Immersion Lengths:

SiC/Viton/SiC 27" (700 mm) 39" (1000 mm)

47" (1200 mm) Please add 5" (127 mm) to the immersion

B14/C140-160

100,000 cps (mPas)

1.5" (38 mm) Hose Barb

Optional 1.25" (32 mm)

Teflon, Viton or Buna

10,000 cps (mPas)

length of pump for the 752 series pumps Tube & Rotor Assembly: 316 Stainless Steel

Progressive Cavity / Positive Displacement

Stator Material: Teflon, Viton or Buna

TEFC & Air

Fittings: Threaded design enables operator to

disassemble pump quickly for cleaning,

maintenance and inspection

**Mounting Flange:** 

**Maximum Flow Rate:** 

• 1851 Series 12 GPM (45 LPM) based on water • 751& 752 Series 7 GPM (26 LPM) based on water

**Maximum Discharge Pressure:** 

• 751 & 1851 Series 87 psi (6 bar) • 752 Series 174 psi (12 bar)

**Maximum Temperature:** 

• Teflon & Viton Stator 300° F (148° C) • Buna Stator 185° F (85° C)



- Easy To Clean & Maintain
- Continuous Flow
- Threaded Components
- Interchangeable Motor Drives
- Low Shearing Properties



Warning: When pumping flammable or combustible liquids pump tube must be used in conjunction with an explosion proof motor.



# SP-700DD Pump Motors



#### Electric Motor 190/380 // 230/460 / 3 / 50-60 Hz

MODEL	HP	KW	RPM	ENCLOSURE	FRAME	FLANGE		
SP-500	.75	,55	750–900	TEFC (IP55)	90LC	B14/C140		
SP-510	1.0	,75	750–900	TEFC (IP55)	100LC	B14/C160		
SP-520	1.5	1,1	750–900	TEFC (IP55)	100LC	B14/C160		
0017	Motor	Motor wiring for 230V/3/50-60 Hz.						



#### **Pneumatic Motor**

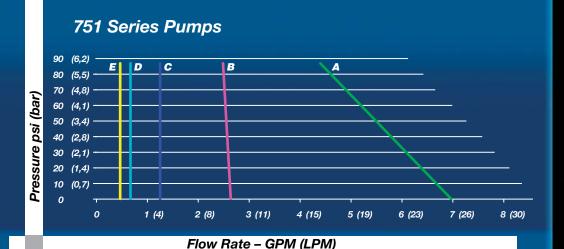
MODEL	HP	KW	RPM	AIR CONSUMPTION	FRAME	Air CONN. Inch (mm)
SP-A4	2.0	1,5	300–900	80 CFM @ 100 psi 37 L/Sec @ 7 bar	IEC#72/D71	.25" (6,3)
SP-A6	4.0	3,0	300–900	130 CFM @ 100 psi 65 L/Sec @ 7 bar	IEC#72/D80	.5" (12,7)
SP-A8	5.0	3,7	300–900	170 CFM @ 100 psi 80 L/Sec @ 7 bar	IEC#72/D90	.5" (12,7)

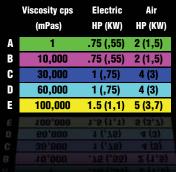
Note: Optimal pneumatic motor speed is 900 RPM. Failure to comply may result in pump damage or premature failure.



WARNING: Pumping of flammables or combustible liquids can generate a static electric discharge, causing fire or explosion resulting in injury or death. Read and understand operating instructions before starting this unit. Follow all federal, state and local safety codes including NFPA 30 - NFPA77. Prior to connecting to air supply, install bond and ground wires and check continuity of each wire. A meter reading of one ohm or less is required for safe liquid transfer. Use only metallic drum, receiving vessel and metallic pump when pumping flammables. Air motors are not recognized under any current Underwriter's Laboratory listing program. Consult a qualified engineer for suitability for use in a hazardous area or on flammables.

# **Performance Curves**





				1.0	iato di	(=: :::)				
	75	2 Se	ries	Pumps						
	180(12,5)	- F	I D	C	В		A	_		
	160(11,2)									
2	140 (9,7)		1							
ba	120 (8,3)				<del>                                     </del>		$\overline{}$		_	
i	100 (6,9)	-	_							
psi (bar)	80 (5,5)						<u> </u>	<del>\</del>		
ā	60 (4,1)		+		<del>\</del>			$\rightarrow$		_
Pressure	40 (2,8)		-		-					
Se	20 (1,4)		-							
7	0	, <u> </u>			1					
		0	1 (4)	2 (8)	3 (11)	4 (15)	5 (19)	6 (23)	7 (26)	8 (30)



	Flow Rate – GPM (LPM)
	1851 Series Pumps
	90 (6,2) <b>B</b>
	80 (5,5)
2	70 (4,8)
ba	60 (4,1)
i.	50 (3,4)
g	40 (2,8)
9	30 (2,1)
ns	20 (1,4) -
Pressure psi (bar)	10 (0,7)
P	0
	0 1 (4) 2 (8) 3 (11) 4 (15) 5 (19) 6 (23) 7 (26) 8 (30) 9 (34) 10 (38) 11 (42) 12 (45)
	Flow Rate – GPM (LPM)

	Viscosity cps	Electric	Air
	(mPas)	HP (KW)	HP (KW)
A	1	.75 (,55)	2 (1,5)
В	10,000	.75 (,55)	2 (1,5)

#### **Technical Notes**

- Performance Curves are intended to be used as a guide only as individual results may vary.
- Pump Stator Elastomers (Teflon, Viton or Buna) may vary performance.
- Performance Curves were created using a 900 RPM motor. Reducing motor speed will decrease pump performance. Do NOT increase motor speed above 900 RPM's.
- Pump Curves were created with a Newtonian Polymer (Viscosity remains constant regardless
  of shear). Non-Newtonian materials (viscosity does not remain constant with shearing)
  may vary performance.

# Accessories

#### **DISCHARGE HOSE CLAMP**

#### PART NUMBER

#### **DESCRIPTION**

9038

Malleable iron two bolt clamp. Gripping ridges, reinforced lugs.

Hose size from 1-48/64" to 2-3/64" (44,50 mm to 52 mm). Torque Value: 27 ft. lbs. (3,75 kg/m) for proper attachment.



#### **RYCO TRANSFER HOSE**

### PART NUMBER

#### DESCRIPTION

9039

Recommended For: High pressure hydraulic oil lines. Tube: Black, oil resistant synthetic rubber. (Nitrile). Reinforcement: One braid of high tensile steel wire. Cover: Black, oil and abrasion resistant synthetic rubber. Flame Resistance: Meets Flame Resistant Designation "GL" Germanischer Lloyd. Meets Flame Resistant Designation "U.S. MSHA" of the US Department of Labor, Mine Safety and Health Administration.



Nom. ID	Nom. OD	Bend Radius	Vacuum	Weight	Temp Range
DIN/in/Dash	mm	mm	in/mm	kg/m	F°/C°
40 /1.5 /-24	50,5	500	27/685,8	1,59	-30 to 220/-34 to 104

Max Dynamic WP psi/bar 725/50 Max Static WP psi/bar 970/67

Min Burst Pressure psi/bar 2900/200

#### **PUMP HANGER**

PART NUMBER

#### **DESCRIPTION**

743

Pump Hangar provides a convenient solution for attaching the pump to a hoist system



#### **QUICK DISCONNECT**

PART NUMBER 150DSS/150ESS

#### **DESCRIPTION**

1.5" (38 mm), SS316 cam lever couplings,

BUNA N gaskets, maximum pressure: 150 psi (10,5 bar).





# **Batch Control System**

STANDARD's Batch Control System (BCS) is engineered to control, measure and dispense preset volumes of liquid from drums, IBC's, plating tanks or any large storage vessel. The BCS can be used in an industry where batching, chemical packaging or dilution is required to be accurate and efficient. Simply dial in the desired volume, press ENTER and the BCS delivers a preset volume of liquid virtually hands-free.



#### **Common Applications**

- Chemical Packaging
- Chemistry For Plating Tanks
- Water Treatment Chemicals
- Chemical Delivery

#### **Features**

- Turbine Paddle Wheel Design
- Measures: Gallons, Liters, Cubic Meters
- Re-settable Totalizer
- User Friendly "In Field" Calibration

#### **Technical Data**

Available Wetted Parts:

**Motor Drive:** 

**Discharge Fitting:** 

**Pumping Principle:** 

Flow Range:

**Maximum Viscosity:** 

**Immersion Length:** 

Accuracy:

**Maximum Temperature:** 

Polypropylene, PVDF, Ceramic & Halar Open Drip Proof (IP44) or TEFC (IP54)

(110-120 / 220-240v)

1" (25 mm) Hose Barb

Centrifugal / Seal-less

1.17 GPM (4,4 LPM) - 27 GPM (102,2 LPM)

300 cps (mPas)

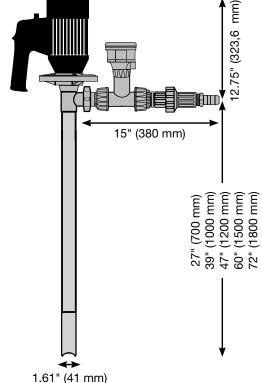
27" (700 mm), 39" (1000 mm), 47" (1200 mm)

60" (1500 mm), 72" (1800 mm)

+/- 0.61 % of Full Scale

+/- 1% of Reading

Polypropylene 130° F (55° C) Stainless & PVDF 175° F (80° C)





Controller Display

# Batch Control System (High Viscosity)

**STANDARD's Batch Control System (BCS)** is engineered for high precision dosing and filling operations containing viscous materials. The Batch Control System is constructed with robust materials and a choice of motor drives, providing versatility and safety for the most challenging applications. Simply dial in desired volume, press ENTER, and the BCS delivers a preset volume of material virtually hands-free.



#### **Common Applications**

- PolymersOilsVarnishes (Non-Flammable)
- PaintsResinsPetroleum Products

#### **Features**

- Oval Gear Design
- Measures: Gallons, Liters, Cubic Meters
- Re-settable Totalizer
- User Friendly "In Field" Calibration

#### **Technical Data**

Wetted Parts: 316SS / PPS / Aluminum / Teflon
Motor Drive: Open Drip Proof (IP44) or TEFC (IP54)

**Discharge Fitting:** 1.5" (38 mm) Hose Barb

Mechanical Seal: SiC/Viton/SiC

**Pumping Principle:** Progressive Cavity – Positive Displacement

Max. Discharge Pressure: 87 psi (6 bar)

Flow Range: 2.6 GPM (9,8 LPM) – 12 GPM (45 LPM) based on water

System Weight: 44 Lbs (20 Kg)
Immersion Length: 39" (1000 mm)

Viscosity Range: 1-10,000 cps (mPas)

P/N: 7310 (110v), 7311 (220v) P/N: 7312 (110v), 7313 (220v) **10,000-25,000 cps (mPas)** P/N: 7314 (110v), 7315 (220v) P/N: 7316 (110v), 7317 (220v)

Metering Principle: Oval Gear

Accuracy: +/- 0.63 % of Full Scale

+/- 1% of Reading

**Maximum Temperature:** 176° F (80° C)



12" (305 mm)

2" (51 mm)



# Turbine Flow Meters

STANDARD's Flow Meters address a broad scope of applications ranging from inert solutions to aggressive chemicals. These meters utilize a proven paddle wheel design and are available in a variety of sizes and materials. Meters are available in three configurations: Kits for Drum Pumps, Barb Connections, or Permanent Installation.





#### **Common Applications**

- Pump Monitoring
- Gravity Feed Applications From Tanks
- Continuous Flow Measurement
- Adding Chemistry to Plating Tanks
- Chemical Packaging
- Blending Agricultural Products
- Adding Colors and Fragrances

#### **Features**

- Measures Flow Rate and Volume
- IP65 Enclosure
- Re-settable Totalizer
- Battery Status Indicator
- User Friendly "In Field" Calibration
- EE Prom Electronics
- Two Line Alphanumeric Display Shows Flow Rate & Total Flow Together

#### **Technical Data**



Polypropylene & PVDF 0.5" (13 mm) – 1.5" (38 mm)

SS316 0.75" (19 mm) – 1.25" (32 mm)

Accuracy:

+/- 0.61% of Full Scale +/- 1% of Reading

**Available Materials:** 

Polypropylene, PVDF and SS316

**Maximum Viscosity:** 

300 cps (mPas)

Units of Measure:

Gallons, Liters, Cubic Meters

Temperature Range:

Polypropylene -4°-176° F (-20°-80° C)

Stainless & PVDF -22°-212° F (-30°-100° C)

**Metering Principle:** 

Turbine (Paddle Wheel)

Max. Operating

150 psi (10,5 bar) @ 70° F (20° C)

Pressure: Flow Range:

0.5" (13 mm): 0.42 GPM (1,6 LPM) – 22.4 GPM (84,8 LPM) 0.75" (19 mm): 0.75 GPM (2,8 LPM) - 39.8 GPM (150,7 LPM) 1.0" (25 mm): 1.17 GPM (4,4 LPM) - 62.2 GPM (235,4 LPM) 1.25" (32 mm): 1.91 GPM (7,2 LPM) - 102 GPM (386,1 LPM)

1.5" (38 mm): 2.99 GPM (11,3 LPM) - 159.3 GPM (603 LPM)

Paddlewheel Technology



# Oval Gear Flow Meters

**STANDARD's** positive displacement flow meters are suitable for measuring a broad scope of materials ranging from water-like liquid to viscous materials. The meter utilizes proven oval gear technology to accurately measure flow rate and volume dispensed. The meter housing is available in Aluminum (with PPS gears) or Stainless Steel (with Stainless gears).





#### **Common Applications**

- Pump Monitoring
- Filling Applications
- Viscous Materials
- Polymers
- Paints
- Resins

#### **Features**

- Measures Flow Rate and Volume
- IP65 Enclosure
- User Friendly "In Field" Calibration
- EE Prom Electronics
- Two Line Alphanumeric 12 Digit Display Shows Flow Rate & Total Flow Together

#### **Technical Data**

**Available Sizes:** 0.5" (13 mm) – 2" (51 mm)

Shaft: 316SS O-Ring: NBR (Nitrile)

**Ports:** FNPT Inlet and Outlet Connections

**Accuracy:** +/- 0.63% of Full Scale

+/- 1% of Reading

Available Housing

**Maximum Viscosity:** 

Materials: Aluminum (w/ PPS Gears) and SS316

(w/ SS316 Gears) 100,000 cps (mPas)

Units of Measure: Gallons, Liters, Cubic Meters

**Temperature Range:** Aluminum 176° F (80° C) SS316 248° F (120° C)

Metering Principle: Oval Gear

Maximum Operating

Pressure: 800 psi (55 bar)

Flow Range: 0.5" (13 mm): 0.26 GPM (1 LPM) – 7.93 GPM (30 LPM)

1.0" (25 mm): 1.6 GPM (6 LPM) – 31.7 GPM (120 LPM) 1.5" (38 mm): 2.6 GPM (10 LPM) – 66 GPM (250 LPM) 2" (51 mm): 4 GPM (15 LPM) – 92 GPM (350 LPM)

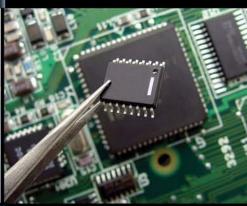
Power Source: 110 / 230 VAC



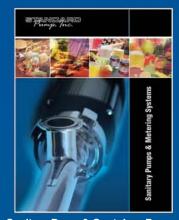








#### **Additional Markets Served:**



**Sanitary Drum & Container Pumps** 



**DEF / Adblue Pumps** 

#### STANDARD Pump, Inc.

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> 1.866.558.8611 Tel 770.307.1003 Fax 770.307.1009

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